Selvage:

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Defect Number** | | | | | | | | | | | | : | 0118 | | | | | | |
| **Defect Name** | | | | | | | | | | | | : | Buttonhole Selvage | | | | | | |
| **Defect Type** | | | | | | | | | | | | : | Warp lines, vertical lines | | | | | | |
| **Fabric Type** | | | | | | | | | | | | : | Denim Bottomweights - Indigo Dyed | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | |
| Buttonhole Selvage — This defect is the result of tension build up in the shuttle. It can be caused by several things: a crooked bobbin, bobbins not ringing properly, placing the tip of the bobbin too close to the shuttle eye, waste restrictions in the eye of the shuttle. The taut filling, pulling the selvage toward the body of the fabric, results in shed-splitting near the edge of the fabric. This defect may occur in isolated instances or continuously with the running out of each bobbin depending upon the cause.  Severity: Major  Category: I | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | : | | 0141 | |
| **Defect Name** | | | | | | | | | | : | | Selvage Turndown | |
| **Defect Type** | | | | | | | | | | : | | Finishing Defects | |
| **Fabric Type** | | | | | | | | | | : | | Bottomweights - Twill Derivatives | |
| **Description** | | | | | | | | | | | | | |
| Selvage Turndown — This is the result of a selvage having been folded under and going through squeeze rolls somewhere in the dyeing or finishing processes. The turndown has been removed; however, the tell-tale discoloration remains.  Severity: Major  Category: V | | | | | | | | | | | | | |
| **Related Defects** | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | : | | 0142 | | | |
| **Defect Name** | | | | | | | | | : | | Clip Mark | | | |
| **Defect Type** | | | | | | | | | : | | Finishing Defects | | | |
| **Fabric Type** | | | | | | | | | : | | Bottomweights - Twill Derivatives | | | |
| **Description** | | | | | | | | | | | | | | |
| Clip Mark — This mark is the result of a metal clip having been used to prevent or correct a selvage turndown.  Severity: Major  Category: V | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | : | 0144 | | | | | | | |
| **Defect Name** | | | | | | | : | Selvage (Slack or Wavy) | | | | | | | |
| **Defect Type** | | | | | | | : | Finishing Defects | | | | | | | |
| **Fabric Type** | | | | | | | : | Bottomweights - Twill Derivatives | | | | | | | |
| **Description** | | | | | | | | | | | | | | | |
| Selvage (Slack or Wavy) — This is the result of the edge of the fabric being longer than the center, causing it to wave or pucker when laid on the cutting table. This can result from mishandling where the selvage is stretched or from uneven wetting-out during sanforization.  Severity: Major  Category: V | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | : | 0146 | | | | | | | | | | | | |
| **Defect Name** | | | | | : | Temple Bruise | | | | | | | | | | | | |
| **Defect Type** | | | | | : | Warp lines, vertical lines | | | | | | | | | | | | |
| **Fabric Type** | | | | | : | Denim Bottomweights - Indigo Dyed | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | |
| Temple Bruise — The discoloration is the result of scuffing or abrasion of the fabric by the loom temple.  Severity: Major  Category: I | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | : | 0147 | | | | | | | | | | | | |
| **Defect Name** | | | : | Pin Holes | | | | | | | | | | | | |
| **Defect Type** | | | : | Finishing Defects | | | | | | | | | | | | |
| **Fabric Type** | | | : | Bottomweights - Plain Weave Derivatives | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | |
| Pin Holes — These are holes resulting from running the fabric over a pin tenter. A defect results when pin holes venture too far in from the selvage and distort or tear the fabric.  Severity: Minor  Category: V | | | | | | | | | | | | | | | | |
| **Defect Number** | : | 0148 | | | | | | | | | | | | | | | |
| **Defect Name** | : | Selvage Torn | | | | | | | | | | | | | | | |
| **Defect Type** | : | Finishing Defects | | | | | | | | | | | | | | | |
| **Fabric Type** | : | Bottomweights - Plain Weave Derivatives | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | |
| Selvage Torn — This is the result of the fabric rupturing under excessive tension while being processed through the tenter frame.  Severity: Major  Category: V | | | | | | | | | | | | | | | | | |